8.30 Homework Page 1 of 2

NI	O	N / I -
Name	Group	IVIARK
I 14111C	OI Oup	IVIGITALIA

## 8.30 - Plastics and Vacuum Forming - PLASTICS

Fill in the blanks using the words and phrases below.

- Has plastic memory
- Can be reshaped by applying heat
- Oil
- Salt
- Once shaped by heat can not be reshaped
- Remove heat and raise the platen
  Clamp down the thermoplastic, so it is air tight
- Place the mould on the platenTurn off vacuum, let it cool and then take it out
- Turn the vacuum on. Plastic forms around the mould.
- Water
- Apply heat until the plastic softensAir

	W	hat	is	plas	stic	made	out	of
--	---	-----	----	------	------	------	-----	----

1	2	3	4	are processed to produce powder
resin	s and gran	ıules.		

There are two main type of plastics. They are:

- 1.Thermoplastic = \_\_\_\_\_
- 2.Thermosetting plastic = \_\_\_\_\_

## **VACUUM FORMING**

Plastics can be formed in many ways. One method of forming thermoplastics is by vacuum forming.

			How to use a vacuum former
			1
	00000	Heater	2
		Clamp	
		Thermoplastic	3
		Mould	4
Handle		Platen	5
	Vacuum Forming Mach	<u>nine</u>	6